

Installation

Instrument Housing Glass

Item Nr. :621143x



Disassemble the instrument cluster to the point where you have an empty housing. Remove the rubber visors from the front to expose the aluminum rings.

Carefully pry the aluminum rings such that they can be removed together with the original glass.



Clean up the outer edges of the raised lip with a file or sandpaper until you are able to push the new glass onto the protrusion.



Once that is complete, it is necessary to adjust the proper height of the glass.

Reshape the top edge. Make sure that you do so evenly, and that the edge remains parallel to the housing. There needs to be a gap of 2mm between the housing and ring, so that the visor rings will fit properly.



Now attach the new glass with adhesive. (for example: Loctite 401 or silicone adhesive Dreibond) Lay the glass flat and place a thin bead of adhesive on the inside. Then place the housing over the glass from above and leave it in this position until the adhesive has cured. This will help prevent the adhesive from running inside the glass.

Reassemble the instrument housing and install the visor rings.